



LNP™ STAT-KON™ Compound RX05488

Americas: COMMERCIAL

Also known as: LNP™ STAT-KON™ Compound RCFL-4036 FR

Product reorder name: RX05488

LNP STAT-KON™ RX05488 is a compound based on Nylon 66 resin containing Carbon Fiber, Glass Fiber, PTFE. Added features of this material include: Electrically Conductive, Flame Retardant.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, break	1720	kgf/cm ²	ASTM D 638
Tensile Strain, break	1.6	%	ASTM D 638
Tensile Modulus, 50 mm/min	250900	kgf/cm ²	ASTM D 638
Flexural Stress	2600	kgf/cm ²	ASTM D 790
Flexural Modulus	147600	kgf/cm ²	ASTM D 790
Tensile Stress, break	175	MPa	ISO 527
Tensile Strain, break	1.8	%	ISO 527
Tensile Modulus, 1 mm/min	18700	MPa	ISO 527
Flexural Stress	271	MPa	ISO 178
Flexural Modulus	17600	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	65	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	9	cm-kgf/cm	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	69	cm-kgf	ASTM D 3763
Multiaxial Impact	34	cm-kgf	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	44	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	11	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	242	°C	ASTM D 648
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	>240	°C	ISO 75/Af
PHYSICAL			
Density	1.7	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.32	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.2	%	ASTM D 955



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PHYSICAL			
Mold Shrinkage, xflow, 24 hrs (5)	0.7	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs (5)	0.24	%	ISO 294
Mold Shrinkage, xflow, 24 hrs (5)	0.67	%	ISO 294
Moisture Absorption (23°C / 50% RH)	0.47	%	ISO 62
ELECTRICAL			
Surface Resistivity	1.E+02 - 1.E+06	Ohm	ASTM D 257
FLAME CHARACTERISTICS			
UL Compliant, 94V-0 Flame Class Rating (3)(4)	1.5	mm	UL 94 by SABIC-IP



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.15 - 0.25	%
Melt Temperature	280 - 305	°C
Front - Zone 3 Temperature	295 - 305	°C
Middle - Zone 2 Temperature	280 - 295	°C
Rear - Zone 1 Temperature	265 - 275	°C
Mold Temperature	95 - 110	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm